

Purchase Order Receipt Listing

Thursday, May 11, 2017 9:21:33 AM

All amounts are calculated in domestic currency.

All Vendors PO ID PO36207 Receipt Dates from 5/10/2017 to 5/10/2017 All Line Item Types
All Item ID/GL/VOs All Rec. Employees All Currencies
Grouped by Vendor ID

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
Vendor ID \ Vendor Name											
PO36207	1		VC-COP001 Thyssenkrupp Materials CA Ltd								
CAD	No		M303B1.000X03.000 f	f	5/11/2017 12.0000	5/10/2017 PLOU01	12.0000 ✓	\$43.54	0.0000	0	\$522.43
			303 BAR 1" X 3'	f	12.0000			\$522.43	0.0000	0	
			m137481								
2	No		M303R0.625 f	f	5/11/2017 12.0000	5/10/2017 PLOU01	12.0000 ✓	\$3.48	0.0000	0	\$41.72
			303 Round Bar 0.625"	f	12.0000			\$41.72	0.0000	0	
			m137481								
3	No		M303R1.000 f	f	5/11/2017 24.0000	5/10/2017 PLOU01	24.0000 ✓	\$6.06	0.0000	0	\$145.54
			303 Round Bar 1.00	f	24.0000			\$145.54	0.0000	0	
			m137481								
4	No		M303R2.000 f	f	5/11/2017 12.0000	5/10/2017 PLOU01	12.0000 ✓	\$19.10	0.0000	0	\$229.23
			303 ROUND BAR 2"	f	12.0000			\$229.23	0.0000	0	
			m137481								
5	No		M304S18GA sf	sf	5/11/2017 64.0000	5/10/2017 PLOU01	64.0000 ✓	\$3.42	0.0000	0	\$218.76
			304/316 .050 Sheet	sf	64.0000			\$218.76	0.0000	0	
			m137481								
6	No		M6061T6B1.000X02. f	f	5/11/2017 12.0000	5/10/2017 PLOU01	12.0000 ✓	\$5.75	0.0000	0	\$68.95
			6061-T6 Bar 1.00 x 2.00	f	12.0000			\$68.95	0.0000	0	
			m137481								
7	No		M6061T6B2.000X08. f	f	5/11/2017 8.0000	5/10/2017 PLOU01	8.0000 ✓	\$57.10	0.0000	0	\$456.77
			6061-T6 BAR 2.00' X 8.00" (CUT IN 4FT SECTION)	f	8.0000			\$456.77	0.0000	0	
			m137481								
8	No		M6061T6R0.563 f	f	5/11/2017 12.0000	5/10/2017 PLOU01	12.0000 ✓	\$3.35	0.0000	0	\$40.26
			6061-T6 ROUND BAR .563	f	12.0000			\$40.26	0.0000	0	
			m137481								

Purchase Order ID/ Curr Type	Line Nbr/ Insp Req	Project ID	Reference/ Description/ Cert Std	PO U/M / Stock U/M	Required Date Required Qty	Recv Date/ Recv Emp	Recv Qty (PO U/M)	Cost Per Unit/ Recv Value	Inspected Qty/ Rejected Qty (PO U/M)	MRB Qty/ MRB Reject Qty	Book Amt
VendorID\Vendor Name	VC-COP001	Thyssenkrupp Materials CA Ltd									
PO36207	10		71401-45		5/11/2017	5/10/2017	1.0000	\$0.00	0.0000	0	\$0.00
CAD	No		PROCUREMENT QUALITY CLAUSES m137481		1.0000	PLOU01		\$0.00	0.0000	0	
Total Received Quantity:											
Total Qty to Inspect (PO U/M):											
Total Reject Quantity:											
Total Receipt Value:											
Total Balance Due Quantity:											
157.0000											
0.0000											
0.0000											
\$1,723.66											
0.0000											

B I L L O F L A D I N G

No: PEC 44168

Ship From:

THYSENKRUPP MATERIALS NA
2821 LANGSTAFF ROAD
CONCORD, ONTARIO L4K 5C6
Tel: 905 669 9444 Fax: 905-738-9033

Ship Date 08May17 at 13:10 From PFW
Probill

Via VIM DELIVERY

FOB CONCORD

Frt PREPAID

Route 0- 0 Manifest

Vhcle Trailer

Slp STAN IVERS (905-532-1350)

Sold To: (20115)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

① Ship To: (1)

DART AEROSPACE

1270 ABERDEEN ST

HAWKESBURY, ON K6A 1K7

Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

- 1) Our Order PEC- 47419- 1 Your PO # 36207
STAINLESS STEEL ROUND BAR 303 STAINLESS
.625" DIA X 144.0000"

Heat Number

37213

Tag No

647401

Quantity

12 FT

PCS

1

Wt LBS

13

- 2) Our Order PEC- 47419- 2 Your PO # 36207
STAINLESS STEEL ROUND BAR 303 STAINLESS
1.00" DIA X 144.0000"

Heat Number

258T

Tag No

647402

Quantity

24 FT

PCS

2

Wt LBS

65

- 3) Our Order PEC- 47419- 3 Your PO # 36207
STAINLESS STEEL ROUND BAR 303 STAINLESS
2.00" DIA X 144.0000"

Heat Number

427899

Tag No

647495

Quantity

12 FT

PCS

1

Wt LBS

135

- 4) Our Order PEC- 47419- 4 Your PO # 36207
STAINLESS STEEL SHEET 304L-2B DUAL GRADE
.0480 Nom X 48.0000" X 96.0000"

Heat Number

52S81329C

Tag No

647569

Quantity

64.00 SFT

PCS

2

Wt LBS

123

- 5) Our Order PEC- 47419- 5 Your PO # 36207
ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" X 144.0000"

Heat Number

201704515

Tag No

647403

Quantity

12 FT

PCS

1

Wt LBS

29

Page: 1.....Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY

RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

DATE

TVQ/GST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

BILL OF LADING

Ship From:
 THYSSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
 CONCORD, ONTARIO L4K 5C6
 Tel: 905 669 9444 Fax: 905-738-9033

No: PEC 44168
 Ship Date 08May17 at 13:10 From PFW
 Probill
 Via VIM DELIVERY
 FOB CONCORD
 Frt PREPAID
 Route 0- 0 Manifest
 Vhcle Trailer
 Slp STAN IVERS (905-532-1350)
 Sold To: (20115)
 DART AEROSPACE

Ship To: (1)
 DART AEROSPACE

BILL OF LADING

6) Our Order PEC- 47419- 6 Your PO # 36207

ALUMINUM FLAT BAR 6061-T6511

2.00" X 8.00" X 48.0000"

Heat Number
 201704823

Tag No
 647574

Quantity
 8 FT

PCS
 2

Wt LBS
 152

7) Our Order PEC- 47419- 7 Your PO # 36207

ALUMINUM ROUND BAR 6061-T6511

.562" DIA X 144.0000"

Heat Number
 201603729

Tag No
 647404

Quantity
 12 FT

PCS
 1

Wt LBS
 4

TOTAL: Tags 7 PCS 10 LBS 521

Heat Number
 201603729
 201704515
 201704823
 258T
 37213
 427899
 52S81329C

*** Chemical Analysis ***

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TOTAL 2 BDLS, 2 SKIDS GW. 652 LBS

Page: 2Continued

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.

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RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

Ship From:
 THYSSENKRUPP MATERIALS NA
 2821 LANGSTAFF ROAD
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 Sold To: (20115)
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 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7

① Ship To: (1)
 DART AEROSPACE
 1270 ABERDEEN ST
 HAWKESBURY, ON K6A 1K7
 Tel: 613-632-9577 Fax: 613-632-1053

B I L L O F L A D I N G

1) Our Order PEC- 47549- 1 Your PO # 36207
 STAINLESS STEEL FLAT BAR 303CD
 1.00" X 3.00" X 144.0000"

Heat Number
 56161312

Tag No
 688846

Quantity
 12 FT

PCS
 1

Wt LBS
 128

TOTAL: Tags 1 PCS 1 LBS 128

ADD ON TO 47419 SUR-CHARGE ADDED *****

MILL TEST REPORTS, PACKING SLIPS ARE TO SENT
 WITH MATERIAL AND FAXED TO THE CUSTOMER PRIOR
 TO SHIPPING.

ATTN: CHANTAL/LINDA

** ALL PACKING SLIPS MUST HAVE THE HEAT NUMBER **
 ** REFERENCED ON IT **

TPOTAL 1 BDL GW. 128 LBS

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 ***** TEL. 800-926-2600 *****

***** WE STOCK STAINLESS STEEL *****
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE

Page: 1Continued

ALUMINUM - LANTAN - CUIVRE - PLASTIQUE - ACIER INOX
 ALUMINUM - BRASS - COPPER - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
 RAPPORTÉES IMMÉDIATEMENT.
 ERRORS OR SHORTAGE MUST BE REPORTED IMMEDIATELY
 RETOUR DE MARCHANDISES AVEC NOTRE NUMERO D'APPROBATION SEULEMENT.
 MERCHANDISE MAY NOT BE RETURNED WITHOUT OUR APPROVAL NUMBER.

B I L L O F L A D I N G

No: PEC 44135

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Route 0- 0 Manifest
Vhcle Trailer
Slp STAN IVERS (905-532-1350)
Sold To: (20115)
DART AEROSPACE

Ship To: (1)
DART AEROSPACE

B I L L O F L A D I N G

ADDED TO EVERY ORDER.***

***UNE SURCHARGE D'ENERGIE DE \$25.00

SERA AJOUTEE A CHAQUE COMMANDE.***

***POUR VOS BESOINS D'ACIER INOXYDABLE,

CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 2 Last

ALUMINIUM - LAYON - CUIVRE - PLASTIQUE - ACIER INOX
ALUMINIUM - BRASS - LAYON - PLASTICS - STAINLESS

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
RAPPORTÉES IMMÉDIATEMENT.

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REÇU EN BONNE CONDITIONS / RECEIVED IN GOOD CONDITION

TVQ/QST# 1017327981 TQ001 TPS/GST TVH/HST # 140223934 RT0001

DATE

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Ship To: (1)
 DART AEROSPACE

B I L L O F L A D I N G

*CUSTOMER PICK-UP HRS AT THYSSENKRUPP MATERIALS NA
 CONCORD, ONT.* *** 9:00 AM TO 4:00 PM ***
 **** TEL. 800-926-2600 ****

 * WE STOCK STAINLESS STEEL *
 * PLEASE LET US QUOTE YOUR NEXT REQUIREMENT *

 ***PLEASE NOTE A \$25.00 ENERGY SURCHARGE WILL BE
 ADDED TO EVERY ORDER.***

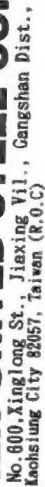
 ***UNE SURCHARGE D'ENERGIE DE \$25.00
 SERA AJOUTEE A CHAQUE COMMANDE.***
 ***POUR VOS BESOINS D'ACIER INOXYDABLE,
 CONTACTEZ-NOUS. NOUS L'AVONS! TEL. 800-926-2600

Page: 3 Last

TOUTES ERREURS ET/OU MARCHANDISES MANQUANTES DOIVENT ÊTRE
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Specification/Steel Grade : DIN EN 10028-7 1.4301/1.4307_C
Surface Finish : No.2B

1. We hereby certify that material described herein has been manufactured and tested with satisfactory results in accordance with the requirement of the above material specification.
2. The material described above has been detected with free irradiation.
3. YUSCO has established a QMS according to ISO 9001, which is certified by DNV CERT(reg.-no:0058-2002-AQ-RCC-RVA)
4. Inspection and gauge measurement:Satisfactory
5. The report can only be reproduced in full
6. This certificate complies to 3.1/bJN EN 10204-2005.
7. The tests including "Tensile Test", "Intergranular Attack" (I.K. TEST) have been accredited by A2LA(Testing Cert #0958-02).

C. W. Chang

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL FLAT BAR 303CD
1.00" X 3.00" X 144.0000"
PART NO.

PO/Ref 36207

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-044135-001

5May17

Signed by:

Atm:

Pg 1/2

BOLLINGHAUS STEEL Bollinghaus Steel, SA DIN EN ISO 9001:2008 TUV CERT No. 01 100 080458		Abnahmeprüfung (Mill) Test Certificate/Certif. de Qualidade EN 10204:2004 / 3.1 Unsere Innere Verweisung / Our Int. Ref / Ref Int 5800032274 000040		No.: / Nr.: / Nr.: 0000121659 Datum / Date / Data 10.11.2016																																						
Normen / Standards / Normas TYPE 303/UNS S-30300 acc. to ASTM A582/A552M-12e1, AMS 5540V Type 1, execution as per ASTM A484/A454M-15, with mill test certificate acc. to EN 10204/3.1																																										
Kunde / Customer / Cliente Energy Steel Products, LLC 7404 Railroad 77C88 Houston TX			Endgültiger Kunde / Final Customer / Cliente Final Energy Steel Products 1191 W. Hawthorne Lane 60185 West Chicago IL																																							
Bestell Nr./Order Nr./Enc.Nr. P04568			Bestell Nr./Order Nr./Enc.Nr. P04568.02																																							
Produktgruppe / Product Group / Grupo Produto AISI 303 CD FLAT 1 X 4"		Gewicht / Weight / Peso 4.406 lb		Bunde / Bundles / Atados 03																																						
Werkstoff-Nr. Material-no. Qualidade 1.4305		Werkstoff-Normbezeichnung / Material standard grade / Norma do material X 8 CrNiS 18-9																																								
Beschreibung / Description / Descrição Stainless steel cold drawn square bars. US DFAR 252.225-7006: MELT SOURCE: United Kingdom / MFG: Portugal.																																										
This report is a copy of original mill certificate and certifies that the product meets the requirements as originally ordered by Energy Steel Products. DATE: 1-9-17 VERIFIED BY: [Signature]																																										
Chemische Analyse in % / Chemical composition in % / Análise química em % <table border="1"> <tr> <td>C</td><td>0.045</td><td>Si</td><td>0.480</td><td>Mn</td><td>1.880</td><td>P</td><td>0.037</td><td>S</td><td>0.280</td><td>Cr</td><td>17.400</td><td>Ni</td><td>8.290</td> </tr> <tr> <td>Mo</td><td>0.410</td><td>Co</td><td>0.235</td><td>Cu</td><td>0.520</td><td>N</td><td>0.041</td><td>Ti</td><td>0.003</td><td>Nb</td><td>0.026</td><td>Al</td><td>0.003</td> </tr> </table>						C	0.045	Si	0.480	Mn	1.880	P	0.037	S	0.280	Cr	17.400	Ni	8.290	Mo	0.410	Co	0.235	Cu	0.520	N	0.041	Ti	0.003	Nb	0.026	Al	0.003									
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<table border="1"> <tr> <td> Visuelle Kontrolle Visual inspection Inspeção visual OK </td> <td> ASTM E10 Härte Hardness Dureza 217 [HB] </td> <td> Korrosionsbeständigkeit IC Test Corrosão Intermetálica Verwechslungsrisiko Quality Control Representative Inspector de Qualidade Nuno Silva (N-NS) </td> <td> Wärmebehandlung Heat treatment Tratamento térmico Annealed Quenched 1500 °F (1000 °C) (water quenched) </td> </tr> <tr> <td> Maßkontrolle Dimensional inspection Inspeção dimensional OK </td> <td> ASTM E112 Korngröße Grain size Tamanho de grão </td> <td colspan="2"></td> </tr> <tr> <td> Verwechslungsprüfung Test of identity Teste de identificação OK </td> <td> Makroskopische Untersuchung Micrographic test Material free from segregation defects. OK </td> <td colspan="2"></td> </tr> </table>						Visuelle Kontrolle Visual inspection Inspeção visual OK	ASTM E10 Härte Hardness Dureza 217 [HB]	Korrosionsbeständigkeit IC Test Corrosão Intermetálica Verwechslungsrisiko Quality Control Representative Inspector de Qualidade Nuno Silva (N-NS)	Wärmebehandlung Heat treatment Tratamento térmico Annealed Quenched 1500 °F (1000 °C) (water quenched)	Maßkontrolle Dimensional inspection Inspeção dimensional OK	ASTM E112 Korngröße Grain size Tamanho de grão			Verwechslungsprüfung Test of identity Teste de identificação OK	Makroskopische Untersuchung Micrographic test Material free from segregation defects. OK																											
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Bemerkungen / Remarks / Observações Country of origin: Portugal. No weld repair done. Material is free of mercury and radiation contamination.																																										
Bollinghaus Steel, SA Hiermit bestätigen wir, dass das Material der oben genannten Spezifikation entspricht. We confirm that this material meets the specification according to the mentioned standards. Confirmamos que este material respeita as especificações de acordo com as normas referidas.																																										

129.0 PP

From: ThyssenKrupp Materials NA

Cust. VIMETAL PECKOVER

CstOr

Wgt.: 152 LB

Del.: 2405189099

CstOr VIM-641220 BR6060

Date 04/29/2017

Tomas S. Silva

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
1.00" x 2.00" x 144,000"
PART NO.

PO/Rel 36207

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

BL PEC-044168-005

8 May 17
Pg 1/1

Certificate of Mill Test Results



Can Do.

Service Center Metals
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS



BILL TO ThyssenKrupp Materials NA-Concord ON SHIP TO ThyssenKrupp Materials NA-Concord, ON	MANIFEST NUMBER 327693	DATE OF SHIPMENT 3/29/2017
CUSTOMER PO PEC-281950	ALLOY/TEMPER 6061-T6511	SALES PERSON D Schroeder (Canada)
Quantity Certified 3,084 lbs 108 pcs	CUSTOMER PART NUMBER MRB0477	DESCRIPTION MORB 1.000x2.000

OUR ORDER NUMBER 289319	ITEM 2
----------------------------	-----------

CERTIFICATION
ASTM-B221-14 Stencil Cont
SPECIFICATION
AMS-QQA-200/8 Rev-A

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown. This product is RoHS-2, REACH, and DFARS compliant.

Mechanical Properties

Tests	Lot No.	Strength (KSI)				Elongation	
		min		max		min	max
13	201703572						
6	201704515	3/4/17	49.50	52.90	46.30	16.70	20.00
		3/19/17	45.80	50.10	41.90	15.80	18.60

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others Total	Melt Source:
02271703	201704515	6061	0.72	0.38	0.31	0.09	0.87	0.10	0.06	0.02	97.45	0.05	0.15	United States of America
03091705	201704515	6061	0.74	0.38	0.32	0.10	0.88	0.09	0.06	0.02	97.41	0.05	0.15	United States of America

SCM products are melted and extruded in the USA

Print Date: 3/29/2017

THYSSENKRUPP MATERIALS NA

P.O./Ref 36207

Certificate of Mill Test Results

PART AEROSPACE
ALUMINUM FLAT BAR 6061-T6511
2.00" X 8.00" X 48.0000"
PART NO.

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

BL PEC-044168-006

8 May 17
Pg 1/1



Can Do.

5850 Quality Way
Prince George, VA 23875

Service Center Metals

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
289326	9

ROLL TO ThyssenKrupp Materials NA-Concord, ON	MANIFEST NUMBER 327695	DATE OF SHIPMENT 3/29/2017
SHIP TO ThyssenKrupp Materials NA-Concord, ON	CUSTOMER PO PEC-281952	SALES PERSON D. Schroeder (Canada)
Quantity Certified 2,508 lbs	CUSTOMER PART NUMBER MRB1859	ALLOY/TEMPER 6061-T6511
		DESCRIPTION MORB-2.000-X 8.000

CERTIFICATION ASTM-B221-14 StencilCont	SPECIFICATION AMS-QQA-200/8 Rev-A
	RoHS 2011/65/EU Compliant

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material met the composition limits and had the mechanical properties shown.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
1	201703067	2/25/17	min 51.50	min 48.30	min 18.30
1	201704823	3/25/17	max 51.50	max 48.30	max 18.30

Chemical Composition for Aluminum Alloy 6061

Cast#	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Each	Others	Total	Melt Source:
001K170315C	201704823	6061	0.74	0.36	0.32	0.10	0.88	0.10	0.05	0.03	97.42	0.05	0.15		United States of America
001K170315Y	201704823	6061	0.74	0.38	0.34	0.10	0.91	0.10	0.04	0.04	97.35	0.05	0.15		United States of America
001M170315A	201704823	6061	0.75	0.37	0.33	0.10	0.87	0.10	0.03	0.03	97.43	0.05	0.15		United States of America
001M170316A	201704823	6061	0.76	0.38	0.34	0.10	0.88	0.10	0.03	0.03	97.39	0.05	0.15		United States of America
02191701	201703067	6061	0.74	0.36	0.30	0.11	0.91	0.08	0.05	0.02	97.43	0.05	0.15		United States of America
02191702	201703067	6061	0.75	0.36	0.31	0.10	0.89	0.09	0.06	0.02	97.42	0.05	0.15		United States of America

SCM extrusions are manufactured in the USA.

Print Date: 3/29/2017

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
ALUMINUM ROUND BAR 6061-T6511
.562" DIA X 144.0000"
PART NO.

PO/Rel 36207

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Signed by:

Certificate of Mill Test Results
BL PEC-044168-007
8 May 17
Pg 1/1



Can Do.

Service Center Metals
5850 Quality Way
Prince George, VA 23875

CERTIFIED INSPECTION REPORT AND TEST RESULTS FOR EXTRUDED PRODUCTS

OUR ORDER NUMBER	ITEM
258902	1

BILL TO ThyssenKrupp Materials NA-Concord, ON	MANIFEST NUMBER 288918	DIE NUMBER RD0370	DATE OF SHIPMENT 3/18/2016	CERTIFICATION ASTM-B221-14 No Stencil
SHIP TO ThyssenKrupp Materials NA-Concord, ON	CUSTOMER PO PEC-273363	ALLOT/TEMPER 6061-T6511	SALESPERSON D. Schroeder (Canada)	SPECIFICATION AMS-QQA-200/8 - 1997
Quantity Certified 792 lbs 226 pcs	CUSTOMER PART NUMBER RD0370	DESCRIPTION Lightning Rod Tile 0.562 + .004 - .003		

We hereby certify that the material covered by this report has been inspected in accordance with the most recent certification revision, and has been found to meet the applicable requirements described herein, including any specifications forming a part of the description, and that samples representative of the material meet the composition limits and had the mechanical properties shown.

Mechanical Properties

Tests	Lot No.	Test Date	Ultimate Tensile Strength (KSI)	Yield Strength (KSI)	Percent Elongation
2	201603729	3/10/16	min 48.20 max 48.70	min 45.60 max 46.10	min 14.00 max 16.83

Chemical Composition for Aluminum Alloy 6061

Cast #	Lot No.	Alloy	Si	Fe	Cu	Mn	Mg	Cr	Zn	Ti	Al	Others	Each	Total	Melt Source:
02151604	201603729	6061	0.71	0.37	0.31	0.10	0.88	0.15	0.08	0.01	97.39		0.05	0.15	United States of America

SCM extrusions are manufactured in the USA.

Print Date: 3/18/2016

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
.625" DIA X 144.0000"
PART NO.

PO/Rel 36207

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-044168-001

8May17

Signed by: 

Pg 1/1

VIRAJ PROFILES LIMITED



Regi & Mkt off: G-33 & 34, MIDC, Industrial Area, Tarapur, Thane (Dist), Maharashtra, INDIA - 401506, E-Mail: sales@viraj.com
Works: SURVEY No- 114, 119 & 120, VILL. Mahagaon, Tal: Palgar, Dist: Thane-401501, MAHARASTRA, INDIA, vielqc@viraj.com

TEST CERTIFICATE

CUSTOMER FIDELITY PAC METALS LTD. 1303 North Service Rd East, Unit 1, Oakville ON L6H 1A7 CANADA	ORDER NO P003588-B	PACKING LIST NO 62/989771/15	INSPECTION NO 100005244668	DATE 15.05.2015
			GRADE T-303	HEAT No 37213
BUNDLE NO : 1100345107,				

DESCRIPTION

STAINLESS STEEL BRIGHT BARS

COLD DRAWN POLISHED - 2H

SIZE	SHAPE	TOLERANCE	LENGTH	PIECES	WEIGHT
5/8"	ROUND	ASTM A484	12' - 14'	81	1,027.000 LB

CHEMICAL ANALYSIS

%C	%Mn	%Si	%S	%P	%Cr	%Ni	%Cu	%Mo	%Co	%N2
0.0400	1.990	0.600	0.3000	0.0340	17.370	8.080	0.500	0.240	0.160	0.03300

TEST RESULTS

0.2% yield strength ksi	Tensile Strength ksi	Elongation %	Reduction Of Area %	Hardness BHN	Grain Size NOS
94.0	104.0	38.0	57.0	212.0	7.0

SPECIFICATION:

MATERIAL CONFIRMS TO DIN 10088-3:2005 COND-A & ASTM A 582/A582M-13 COND A, ASTM A 388-05, ASTM A 484-10, AMS 5640U TYPE I, EXCEPT MARKING, QQS-764BA2 COND A, EXCEPT MARKING, UNS-S-30300, ASTM A314-2008, ASTM A320/A320M-11 & B8F CLASS 1, ASME SA 320 B8F CLI MIL-S-862 B GRADE AISI 303 & WNR 1.4305.
CERTIFIED AS PER EN 10204- 3.1

REMARKS

MATERIAL IS FREE FROM MERCURY CONTAMINATION, FREE FROM WELD OR WELD REPAIRS, MICRO: FREE FROM CONTINUOUS CARBIDE NETWORK ON GRAIN BOUNDARIES. MACRO: GOOD, MINIMUM SOLUTION ANNEALING TEMPERATURE 1050C, SOAKING TIME 1/2 HRS, WATER QUENCHED. MELT SOURCE: AOD. WE CONFIRM THAT THE MATERIAL HAS BEEN TESTED AND FOUND TO BE FREE FROM RADIOACTIVE CONTAMINATION COUNTRY OF ORIGIN: INDIA.

We hereby certify that the material described above has been tested and complies with the terms of order/contract.


WORKS INSPECTOR
K R K MURTHY

THYSSENKRUPP MATERIALS NA

DART AEROSPACE
STAINLESS STEEL ROUND BAR 303 STAINLESS
1.00" DIA X 144.0000"
PART NO.

PO/Rel 36207

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Signed by:

BL PEC-044168-002

8May17
Pg 1/1

Certificate of Mill Test Results



North American Stainless Canada Inc.
740 Imperial Road North
Guelph, ON N1K1Z3
Canada

METALLURGICAL TEST REPORT

6870 Highway 42 East
Chenil, KY 41045-9615
(502) 347-6000

Certificate: 276489 2 Mail To:
Customer: 007206 001 THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Ship To:
THYSSENKRUPP MATERIALS
2821 LANGSTAFF ROAD
CONCORD, ON L4K5C6

Date: 3/23/2017 Page: 1
Steel: 303

Finish: CD

Your Order: PEC282141

NAS Order: IN 0245031 02

Corrosion:
Red Ratio: 69.4 : 1

PRODUCT DESCRIPTION:

Round Bar, ~~Assembled~~, Cold Draw
UNS 30300, ASTM A582X12 EN 10204 3.1, ASTM A484/15
AMS 5640V TYPE 1, QCS-764B CONDITION A
SOLUTION ANNEAL TEMP 1900F MIN

REMARKS:

COMPLIES W/REQUIREMENTS OF DPMR 252.225-7009 RU DIRECTIVE
2011/65/EU-ROHS. EAF+AD+CC. NO WELD REPAIR. MELTED AND MFG
IN USA FREE FROM MERCURY AND LOW MELTING ALLOY CONTAMINATION

Product Id	Std # Diameter	Size	Weight	Length	Mark	Pieces	Commodity Code
BI4548 6	1.0000		1.424	144.00	4	1	

CHEMICAL ANALYSIS											CM(Country of Met)	ES(Spain)	US(United States)	ZA(South Africa)	JP(Japan)	Lab Accreditation Bureau, ISO/IEC 17025, Certificate# L3323	Chemical Analysis per ASTM A751/114a
NAS Heat	CM	C %	CO %	CR %	CU %	MN %	MO %	N %	NI %	P %							
258T	US	.0439	.1285	17.1515	.3220	1.8090	.3225	.0259	8.5410	.0300							

S %	SI %
.3335	.4545

MECHANICAL PROPERTIES

Product Id	1 d o i c i	HB	.2YS KSI	UTS KSI	RA %	Elng % 4D
BI4548 6	R L	216.0	87.01	112.62	49.68	26.48

NAS hereby certifies that the analysis on this certification is correct. Based upon the results and the accuracy
of the test methods used, the material meets the specifications stated. These results relate only to the items
tested and this report cannot be reproduced, except in its entirety, without the written approval of NAS.

Technical
Dept. Mgr.

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
2.00" DIA X 144.0000"
PART NO.

PO/Rel 36207

We certify that this is a true copy of the report furnished by the producer of the metal, or data resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-044168-003

8May17

Signed by:

Pg 1/2

**Acciaierie
Valbruna S.p.A.**



**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 z.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444968211

Cliente / Societ  / Firma / Client
VALBRUNA CANADA LTD
8724 HOLLGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: **STABILIMENTO DI BOLZANO**
Hersteller / Fabrik / Producer

Stato di fornitura: Hot rolled Polished Annealed Peeled
Lieferzustand / Delivery state / Etat de livraison

Specifiche:
Anforderungen / Requirements / Exigences

VS1 D 303 HS A
AMS 5640 U TYPE1 A
ASTM A320 2011A B8F CLASS1
MIL-S-862 B/I 303

(D) SECTION II PT.A 2013 EDITION

Qualit  303HS
Werkstoff-Grades / Assurance

Marcia: **MV188ZHS**
Markenbezeichnung / Brand / Marque

Tolleranza: **ASTM A484-14a TABLE 7**
Tol rance / Allowance / Tol rance

Punzonatura: **303HS**
Kainzeichnung / Marking / Marque

Pos. nr. Pos. nr. Nr. de piece	Oggetto Gegenstand Product description D�t�r�p. du produit	Dimensioni - in Abmessungen Dimension Dimension	Lunghezza - in L�nge Lang Longueur	Colata Schmelze Heat Coul�e	Pezzo St�ckchen P�ces P�ces	Peso - LB Gewicht Weight Poids	Lotto nr. Losch Lot Lot nr
0030	Round	2,0000	150 / 153	427899		2.048	508307410

Test on delivery condition Pri fung auf lieferbarestem Produkt test   l tat de livraison Prueba sobre el material as  como entregado

TEST	Provetta / Probe St�ckchen / Probe Epreuve / Probe Epreuve / Probe Epreuve / Probe	Temperatura Temperatur Temperature Temp�rature	Snervamento Zugversuch Tensile test Essai de traction	Snervamento Zugversuch Tensile test Essai de traction	Resistenza Zugfestigkeit Tensile strength R�m R�m R�m	Resistenza Zugfestigkeit Tensile strength Elongation Elongation	Strizione Zugversuch Tensile strength RA RA RA	Resilienza Knickversuch Impact Value Resilience	Durezza H�rte Hardness Durete
Valori richiesti 1 Anforderungen 1 Requirements 1 Exigences 1	min max	min max	30 45	75 91	35 42	50 53	140 182	223	

TEST	min	max
A Grain size for ASTM E112		6

Mechanical properties according to ASTM A370.

1) - in mm / in Zoll, in mm / in Zoll, in mm / in Zoll

Analisi chimica

Chemische Zusammensetzung / Chemical Analysis / Analyse chimique

Colata / Heat Schmelze / Heat	min 0,030 max 0,050	0,20 1,50	1,50 2,00	17,00 19,00	0,60	1,30 10,00	8,00 10,00	0,100 0,32	0,4000		
C %	Si %	Mn %	Cr %	Mo %	Cu %	Ni %	Co %	P %	S %	Zr %	
427899	0,039	0,34	1,82	17,65	0,56	0,53	8,25	0,102	0,029	0,33	0,0047

Produced without class I-II Ozone depleting substances.
Solution heat treated free from continuous carbide network.
Micro and macro etch test: OK
Reduction ratio = 11,5 : 1
Annealing temperature : 1980  F for 2h/water.
Material is DFARS Compliant

Sono state soddisfatte tutte le condizioni richieste
Die gestellten Anforderungen und d. Anlage er llt
The material has been furnished in accordance with the requirements
Le mat riel a  t  livr  en conformit  aux exigences

Controllo antimescolanza: OK
Vermischungsuntersuchung: zufriedenstellend
Antimixing test performed: OK
Controlle antimescolanza: OK

Controllo visivo e dimensionale: soddisfatte le esigenze
Blick- und Ausma ma ung ohne Beanstandung
Visual inspection and dimensional checks satisfactory
Controlle visuel et dimensionnel: satisfaisant

Melted and manufactured in Italy No welding or weld repair Material free from Mercury contamination
We declare that one finished product is checked for radioactive contamination through Portal System when it leaves the production plant.
The Quality Management System is Certified acc. Pressure Equipment Directive [97/23/EC] Annex 1, s. 4.3 by TUEV and LLOYD'S

Bolzano, 17/07/15
BBL006
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkssachverst ndiger / Works inspector / L'agent d'usine
M. Rizzotto

Pagina - 1 di 2

THYSSENKRUPP MATERIALS NA

DART AEROSPACE

STAINLESS STEEL ROUND BAR 303 STAINLESS
2.00" DIA X 144.0000"
PART NO.

PO/Rel 36207

We certify that this is a true copy of the report
furnished by the producer of the metal, or data
resulting from tests made in approved labs.

Certificate of Mill Test Results

BL PEC-044168-003

SMay17

Signed by:

Pg 2/2

**Acciaierie
Valbruna S.p.A.**



**CERTIFICATO DI COLLAUDO
ABNAHMEPRUEFZEUGNIS
INSPECTION CERTIFICATE
CERTIFICAT DE RECEPTION
EN 10204 (2004) , 3.1**

36100 VICENZA (Italia) - Viale della scienza, 25 p.l.
Stab.: 39100 BOLZANO (Italia) - Via A. Volta, 4
Telephon number : 0039 (0) 444988211

Cliente / Bestel nr/Purchaser/Client
VALBRUNA CANADA LTD
8724 HOLTGATE CRESCENT
L5T 5Z1-MILTON, ONT L5T 5Z1-CA

Produttore: **STABILIMENTO DI BOLZANO**
Hersteller/Usine producer

Stato di fornitura: Hot rolled Polished Annealed Peeled
Lieferzustand/Delivery state/Etat de livraison

QUALITY MANAGEMENT SYSTEM CERTIFIED BY LLOYDS REGISTER

Avviso di Spedizione: D-BZ15005644
Lieferungsantrag/Packing list

Ordine nr: 501005111 Stock - Canada
Bestell-Nr oder Auftrag/Command

Tipo di Elaborazione: E+AOD
Erbschmelzungsart/Melting process/Mode of elaboration

Certificato nr: MEST723645/2015/
Prüfung-Test/Essai

Conferma ordine nr: E115000464
Werkst. Conf. Order/Ref n

Marchio di Fabbrica:
Zeichen des Herstellers
Trade mark
Signe de l'usine productrice

Funzione del Collaudatore:
Stempel des Werkstättverständigen
Inspector / Stamp/Porteur de l'attestation



Any act of tampering, modification, alteration, counterfeiting and/or falsification and/or any other action which modifies the contents of this test certificate shall constitute a violation of applicable civil and criminal laws. Acciaierie Valbruna shall protect its rights and interests before any competent court, authority and jurisdiction.

Maximal and/or Valplus grades/products are manufactured with ladle techniques to control composition, distribution, size and shape of non-metallic inclusions for improved machinability.

The supplied product conforms to requirements expressly requested by the purchaser and conforms to requirements specified by certified norms and standards. Should the product be used for more severe, critical and/or in any case different applications than those the material is generally intended for, any different and/or supplementary requirements shall be specifically demanded, at least, upon order of the Product by the Purchaser. Acciaierie Valbruna SpA shall not be responsible for any improper use of the Products.

Bolzano, 17/07/15
EBLE06
(Mod. MCE2)

Il collaudatore di stabilimento / der Werkstättverständiger / Works inspector / L'agent d'usine

M. Rizzotto

Pagina - 2 di 2

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303B1.00013.000
DATE: MAY 11 2017

PO BATCH NO: PO36071137481

MATERIAL CERT REC'D: YES
QUANTITY RECEIVED: 12'
QUANTITY INSPECTED: 12'
QUANTITY REJECTED: 0

THICKNESS ORDERED: 1"
THICKNESS RECEIVED: 1"
SHEET SIZE ORDERED: N/A
SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	Y <input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	ASTM A582
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	HT # 56161312
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW:				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>CB</u>		SIGNED OFF BY: _____	
DATE: <u>MAY 11 2017</u>		DATE: _____	

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303RO.625
 DATE: MAY 11 2017

PO BATCH NO: P036207/M137481

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .625
 THICKNESS RECEIVED: .622
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/>	N	ASTM A582
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	HT # 37213
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____
DATE: <u>MAY 11 2017</u>	DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303B 1,000

PO BATCH NO: P030007/M137481

DATE: MAY 11 2017

MATERIAL CERT REC'D: YES

THICKNESS ORDERED: 1"

QUANTITY RECEIVED: 24'

THICKNESS RECEIVED: 1"

QUANTITY INSPECTED: 24'

SHEET SIZE ORDERED: N/A

QUANTITY REJECTED: 0

SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT THICKNESS	Y <input checked="" type="radio"/> N <input type="radio"/>	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT REF # TO LINK CERT	Y <input checked="" type="radio"/> N <input type="radio"/>	<u>ASTM A582</u> <u>HT # 2581</u>
CORRECT MATERIAL IDENTIFICATION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT M# ON THE MATERIAL	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input type="radio"/> N <input checked="" type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input type="radio"/> N <input checked="" type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK RECORD RESULTS BELOW				
	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY: <u>CB</u> DATE: <u>MAY 11 2017</u>	SIGNED OFF BY: _____ DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M303R2.000
 DATE: MAY 11 2017

PO BATCH NO 003620 7/MB 148

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2"
 THICKNESS RECEIVED: 2"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y (N)	
CORRECT FINISH	(Y) N	
CORROSION	Y (N)	
CORRECT GRAIN DIRECTION	(Y) N	
CORRECT MATERIAL	(Y) N	
CORRECT THICKNESS	(Y) N	
PHOTO REQUIRED	Y (N)	
CORRECT MATERIAL	(Y) N	ASTM A582
CORRECT REF # TO LINK CERT	(Y) N	HT # 457899
CORRECT MATERIAL IDENTIFICATION	(Y) N	
CORRECT M# ON THE MATERIAL	(Y) N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y (N)	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y (N)	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK.
 RECORD RESULTS BELOW

	HRC	HRB	DUR A	DUR D
TYPE OF MATERIAL				
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY CB

SIGNED OFF BY _____

DATE: MAY 11 2017

DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: MC6016 Bilcoo X2000

PO BATCH NO PO36207/M/3481

DATE: MAY 11 2017

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 1"
 THICKNESS RECEIVED: 1"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	ASTM B221
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	HF # 201704515
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: CB

SIGNED OFF BY: _____

DATE: MAY 11 2017

DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M606176B2000X8.000

PO BATCH NO PC36207/M137481

DATE: MAY 11 2017

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 8'
 QUANTITY INSPECTED: 8'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: 2"
 THICKNESS RECEIVED: 2"
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT FINISH	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORROSION	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT THICKNESS	<input checked="" type="radio"/> Y <input type="radio"/> N	
PHOTO REQUIRED	Y <input checked="" type="radio"/> N <input type="radio"/>	
CORRECT MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	ASTM B221
CORRECT REF # TO LINK CERT	<input checked="" type="radio"/> Y <input type="radio"/> N	HT # 201704823
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="radio"/> Y <input type="radio"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="radio"/> Y <input type="radio"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="radio"/> N <input type="radio"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="radio"/> N <input type="radio"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION

ENGINEERING SIGNOFF (if required)

INSPECTED BY: CB
 DATE: MAY 11 2017

SIGNED OFF BY: _____
 DATE: _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M6061T6R0.563
 DATE: MAY 11 2017

PO BATCH NO PO30207/11137481

MATERIAL CERT REC'D: yes
 QUANTITY RECEIVED: 12'
 QUANTITY INSPECTED: 12'
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .563
 THICKNESS RECEIVED: .563
 SHEET SIZE ORDERED: N/A
 SHEET SIZE RECEIVED: N/A

DESCRIPTION	NCR (Check Y/N)	COMMENTS
SURFACE DAMAGE	Y <input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/> N	
CORROSION	<input checked="" type="checkbox"/> N	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/> N	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	
CORRECT THICKNESS	<input checked="" type="checkbox"/> N	
PHOTO REQUIRED	<input checked="" type="checkbox"/>	
CORRECT MATERIAL	<input checked="" type="checkbox"/> N	Asfm. B221
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/> N	HT # 30760.3729
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/> N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/> N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y <input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y <input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PERFORM A HARDNESS CHECK. RECORD RESULTS BELOW				
TYPE OF MATERIAL	HRC	HRB	DUR A	DUR D
SIZE OF TEST SAMPLE				
HARDNESS / DUROMETER READING				

testers located in the Quality Office

QC 18 INSPECTION	ENGINEERING SIGNOFF (if required)
INSPECTED BY <u>CB</u>	SIGNED OFF BY _____
DATE: <u>MAY 11 2017</u>	DATE _____

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in:

MATERIAL RECEIPT INSPECTION FORM

MATERIAL: M304S18 GA
 DATE: 17-05-17

PO / BATCH NO.: 036207/M137481

MATERIAL CERT REC'D: YES
 QUANTITY RECEIVED: 6459R
 QUANTITY INSPECTED: 6459R
 QUANTITY REJECTED: 0

THICKNESS ORDERED: .50
 THICKNESS RECEIVED: .45
 SHEET SIZE ORDERED: 4x8
 SHEET SIZE RECEIVED: 4x8

DESCRIPTION	NCR (Check Y/N)		COMMENTS
SURFACE DAMAGE	Y	<input checked="" type="checkbox"/>	
CORRECT FINISH	<input checked="" type="checkbox"/>	N	
CORROSION	Y	<input checked="" type="checkbox"/>	
CORRECT GRAIN DIRECTION	<input checked="" type="checkbox"/>	N	
CORRECT MATERIAL PER M-DRAWING	<input checked="" type="checkbox"/>	N	AMS 5513
CORRECT THICKNESS	<input checked="" type="checkbox"/>	N	
PHOTO REQUIRED	Y	<input checked="" type="checkbox"/>	
CORRECT REF # TO LINK CERT	<input checked="" type="checkbox"/>	N	HT# 52581329C
CORRECT MATERIAL IDENTIFICATION	<input checked="" type="checkbox"/>	N	
CORRECT M# ON THE MATERIAL	<input checked="" type="checkbox"/>	N	
DOES THIS MATERIAL REQUIRE ENGINEERING SIGN OFF	Y	<input checked="" type="checkbox"/>	
DOES THIS REQUIRE AN EXTRUSION REPORT	Y	<input checked="" type="checkbox"/>	

CUT SAMPLE PIECE OF MATERIAL AND PREFORM A HARDNESS CHECK. RECORD RESULTS BELOW					
TYPE OF MATERIAL SIZE OF TEST SAMPLE HARDNESS / DUROMETER READING	HRC	HRB	DUR A	DUR D	

testers located in the Quality Office

QC 18 INSPECTION		ENGINEERING SIGNOFF (if required)	
INSPECTED BY: <u>CB</u>	SIGNED OFF BY: _____		
DATE: <u>17-05-17</u>	DATE: _____		

Attach this inspection sheet with the corresponding material cert and remit to be scanned and received in



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36207**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 1 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

MAY 05 2017

Contact Name		Buyer	Chantal Lavoie
Vendor Phone	905 669 9444	Customer POID	
		Customer Tax #	10127-2607
Ship To Contact		Terms	Net 30
Ship To Phone		Currency	CAD
Ship Via:	VENDOR'S TRUCK	FOB	FCA - (Free Carrier)
Ship Acct:			

Line Nbr	Reference Vendor Part Number	Description/ Mfg ID	Req Date/ Taxable	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
	Line Comments		Promise Date				
1	M303B1.000X03.000	303 BAR 1" X 3"	5/11/2017		12.00	\$59.48	\$713.70
			No		f		
			5/11/2017				
	MATERIAL: AISI 303 SS BAR AS PER ASTM A582						
	NOTE: AISI 304/316 NOT ACCEPTABLE						
						Line Total:	\$713.70
2	M303R0.625	303 Round Bar 0.625"	5/11/2017		12.00	\$4.75	\$57.00
			Yes		f		
			5/11/2017				
	MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582						
	NOTE: AISI 304/316 NOT ACCEPTABLE						
						Line Total:	\$57.00

PO Instructions: NO PEC ST-46295

Note:

5/5/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36207**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 2 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL "A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via:

Ship Acct:

VENDOR'S TRUCK

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

3	M303R1.000	303 Round Bar 1.00	5/11/2017	24.00	\$8.28	\$198.82
			Yes	f		
			5/11/2017			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

2x

Line Total: \$198.82

4	M303R2.000	303 ROUND BAR 2"	5/11/2017	12.00	\$26.10	\$313.16
			Yes	f		
			5/11/2017			

MATERIAL: AISI 303 SS ROUND BAR AS PER ASTM A582

NOTE: AISI 304/316 NOT ACCEPTABLE

1x

Line Total: \$313.16

5	M304S18GA	304/316 .050 Sheet	5/11/2017	64.00	\$4.67	\$298.85
			Yes	sf		
			5/11/2017			

PURCHASE MATERIAL: AISI 304/316 SS SHEET
ANNEALED
SPECIFICATION: MIL-S-5059
OR AMS 5513 (304)
OR AMS 5524 (316)
ORASTMA240
OR ASME SA240

8817-510

PO Instructions: NO PEC ST-46295

Note:

5/5/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36207**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 3 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444
Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

6 M6061T6B1.000X02.000 6061-T6 Bar 1.00 x 2.00 5/11/2017
Yes
5/11/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

12.00 7.85 \$94.20
f

Line Total: \$298.85

7 M6061T6B2.000X08.000 6061-T6 BAR 2.00' X 8.00" (CUT IN 4FT SECTION) 5/11/2017
Yes
5/11/2017

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

8.00 \$78.00 \$624.00
f

Line Total: \$94.20

NOTE: PLEASE CUT IN SECTION OF 4 FT LENGHT

Line Total: \$624.00

PO Instructions: NO PEC ST-46295

Note:

5/5/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36207**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 4 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name
Vendor Phone 905 669 9444

Ship To Contact
Ship To Phone
Ship Via: VENDOR'S TRUCK
Ship Acct:

Buyer Chantal Lavoie
Customer POID
Customer Tax # 10127-2607
Terms Net 30
Currency CAD
FOB FCA - (Free Carrier)

8	M6061T6R0.563	6061-T6 ROUND BAR .563	5/11/2017	12.00	✓	\$4.58	\$55.00
			Yes		f		
			5/11/2017				

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

SP17-5-10

Line Total: \$55.00

9	M6061T6S.040	6061-T6 .040 Sheet	5/11/2017	96.00		\$2.54	\$244.00
			Yes		sf		
			5/11/2017				

MATERIAL: 6061-T6/T6510/T6511/T62 ALUMINUM ROUND BAR
AS PER QQ-A-225/8 OR AMS-QQ-A-225/8 OR AMS 4117/4128/4115/4116
OR QQ-A-200/8 OR AMS-QQ-A-200/8 OR AMS 4160 OR ASTM B211 OR
ASTM B221

Line Total: \$244.00

PO Instructions: NO PEC ST-46295

Note:

5/5/2017



Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
Tel: 613 632 9577
Fax: 613 632 1053

PURCHASE ORDER

Purchase Order ID **PO36207**

Purchase Order Date 5/5/2017

PO Print Date 5/5/2017

Page Number 5 of 5

Order From : VC-COP001
THYSSENKRUPP MATERIALS CA LTD
O/A VPK METAL- C/O T27540/PO BOX 4275,POSTAL"A"
TORONTO, ON M5W 5V8
CA

Ship To : DART AEROSPACE LTD
1270 ABERDEEN
HAWKESBURY, ON K6A 1K7
CANADA

Contact Name

Vendor Phone 905 669 9444

Ship To Contact

Ship To Phone

Ship Via: VENDOR'S TRUCK

Ship Acct:

Buyer

Chantal Lavoie

Customer POID

Customer Tax #

10127-2607

Terms

Net 30

Currency

CAD

FOB

FCA - (Free Carrier)

10	71401-45	PROCUREMENT QUALITY CLAUSES	5/11/2017	1.00	\$0.00	\$0.00
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No

5/11/2017

Procurement Quality Clauses

A005 right of entry

A012 chemical and physical test report

A016 personnel qualification

A017 raw material identification (as applicable)

A026 certification of material conformance

A041 quality management system

A042 dart notification by supplier

A043 retention of quality documents

SP17-5-10

Line Total:

\$0.00

PO Total:

\$2,598.73

PO Instructions: NO PEC ST-46295

Note: Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Change Nbr: 1

Change Date: 5/5/2017